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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/518,885	12/20/2004	Daniele Bigiavi	FE 6027 (US)	3555
34872	7590 09/27/2005		EXAMINER	
BASELL USA INC.			CHOI, LING SIU	
INTELLECTUAL PROPERTY				
912 APPLETON ROAD			ART UNIT	PAPER NUMBER
ELKTON, MD 21921			1713	

DATE MAILED: 09/27/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
Office Action Summary	10/518,885	BIGIAVI ET AL.			
Onice Action Summary	Examiner	Art Unit			
	Ling-Siu Choi	1713			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tirr viil apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	I.  lely filed  the mailing date of this communication.  D (35 U.S.C. § 133).			
Status		:			
1) Responsive to communication(s) filed on 20 De	ecember 2004.				
	action is non-final.				
3) Since this application is in condition for allowan	nce except for formal matters, pro	secution as to the merits is			
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	53 O.G. 213.			
Disposition of Claims		:			
<u> </u>		· ·			
<ul> <li>4)⊠ Claim(s) <u>1-24</u> is/are pending in the application.</li> <li>4a) Of the above claim(s) is/are withdraw</li> </ul>	va from consideration	•			
5) Claim(s) is/are allowed.	WIT ITOTTI COTISIDETATION.	•			
6)⊠ Claim(s) <u>1-24</u> is/are rejected.					
7) Claim(s) is/are objected to.		· 0			
8) Claim(s) are subject to restriction and/or	election requirement.	:			
		:			
Application Papers	:	:			
9)☐ The specification is objected to by the Examiner	r.				
10)⊠ The drawing(s) filed on <u>20 December 2004</u> is/ar	re: a)⊠ accepted or b)□ object	ed to by the Examiner.			
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11) The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12)⊠ Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)	-(d) or (f).			
a)⊠ All b)□ Some * c)□ None of:	, ,				
1. Certified copies of the priority documents	s have been received.	·			
2. Certified copies of the priority documents	have been received in Application	on No			
3. Copies of the certified copies of the prior	ity documents have been receive	ed in this National Stage			
application from the International Bureau		•			
* See the attached detailed Office action for a list of	of the certified copies not receive	d.			
		•			
Attachment(s)					
1) Notice of References Cited (PTO-892)	4) Interview Summary				
<ol> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)</li> <li>Paper No(s)/Mail Date 3/11/2005.</li> </ol>	Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite atent Application (PTO-152)			

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### **DETAILED ACTION**

1. Claims 1-24 are now pending, wherein claim 1 is an independent one and all claims are drawn to a liquid phase process for polymerizing  $\alpha$ -olefin.

## Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1-4, 7-11, and 13-24 are rejected under 35 U.S.C. 102(b) as being anticipated by Hwang et al. (US 4,634,744).

A <b>liquid phase process</b> for polymerizing $\alpha$ -olefin to form a polymer that is soluble in a			
liqui	d reaction medium, the process comprising		
Α	continuously polymerizing the α-olefin in liquid phase		
	in the presence of a catalyst system based on a transition metal compound		
В	continuously withdrawing from step A a solution of the polymer		
	in the liquid reaction medium		
С	mixing in one or more mixing stages the solution of the polymer in the reaction		

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medium with an **organic deactivator** having (a) at least a hydroxy group, (b) a boiling point higher than 150°C, and (c) a ratio of the molecular weight (MW) to the number of hydroxy groups (n<sub>OH</sub>) between 20 and 100

(summary of claim 1)

Hwang et al. disclose a method for continuously homopolymerizing ethylene or interpolymerizing ethylene with one or more 1-olefin in a reactor in the presence of a catalyst which comprises a transition metal derivative, wherein the polymer so formed is discharged from the reactor in a molten solution stream and wherein a deactivator comprising ethoxylated hydrocarbylamines of the formula of R'<sub>3-n</sub>N[(OCH<sub>2</sub>CH<sub>2</sub>)<sub>m</sub>OH]<sub>n</sub> is added to the molten polymer solution to deactivate the Ziegler-Natta catalyst (abstract; claim 1). Attention is drawn to Examples, wherein a copolymerization of ethylene and 1-butene is carried out (col. 6, lines 4-5). Thus, the present claims are anticipated by the disclosure of Hwang et al.

#### Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1-24 are rejected under 35 U.S.C. 103(a) as being unpatentable over

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Takayuki et al. (4,551,509) in view of Naga et al. (US 6,281,302).

Takayuki et al. disclose a process for producing ethylene polymer or ethylene copolymer, comprising the steps of (a) continuously polymerizing ethylene or ethylene and an  $\alpha$ -olefin in a reaction mixture at a pressure of at least 300 kg/cm² and a temperature of at least 130°C in the presence of a catalyst composed of a compound of a transition metal of groups IVa and VIa of the Periodic Table and an organometallic compound of a metal of Groups I to III of the Periodic Table and (b) adding a polyalkylene glycol to the reaction mixture to deactivate the catalyst (claim 1).

The difference between the present claim and the disclosure of Takayuki et al. is the requirement of a liquid phase polymerization process instead of a gas phase polymerization process.

Naga et al. disclose a process for olefin polymerization in the presence of a catalyst comprising a transition metal compound of Group IV of the Periodic Table and an organometallic compound of metal of Group I, II or XIII of the Periodic Table (claim 1). Naga et al. further disclose that "slurry polymerization or solvent polymerization using an inert hydrocarbon solvent(e.g. propane, pentane, hexane, heptane, octane), liquid phase polymerization using no solvent(bulk polymerization) or gas phase polymerization can also be applied" (col. 9, lines 22-28). Thus, in view of the method to utilize the catalyst, gas phase polymerization is equivalence to and exchangeable with liquid phase polymerization. It would have been obvious to one of ordinary skill in the art at the time the invention was made to utilize liquid phase polymerization in the disclosure of Takayuki et al. and thereby obtain the present invention.

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## Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ling-Siu Choi whose telephone number is 571-272-1098.

If attempt to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu, can be reach on 571-272-1114.

LING-SUI CHOI PRIMARY EXAMINER

September 13, 2005